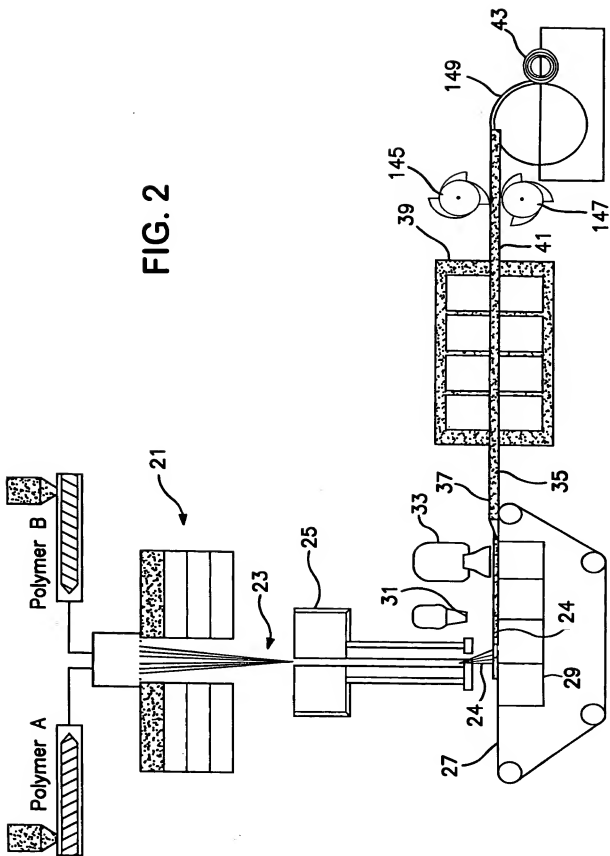


FIG. 1



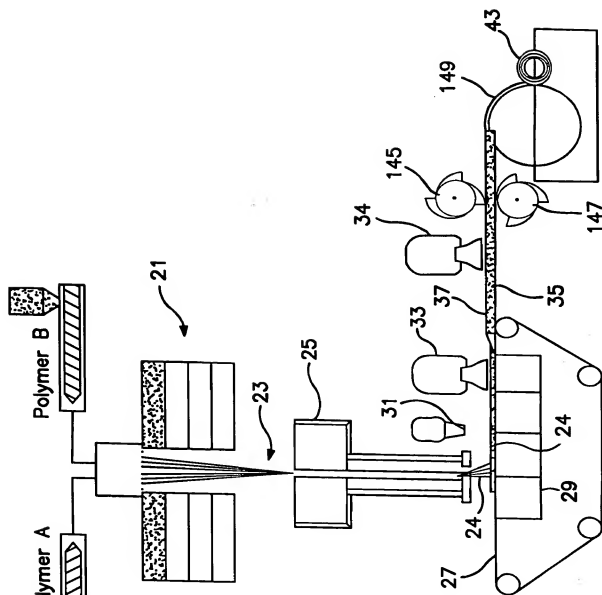


FIG. 3

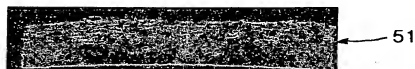


FIG. 4



FIG. 5

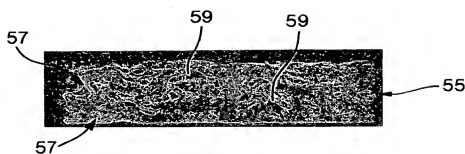


FIG. 6

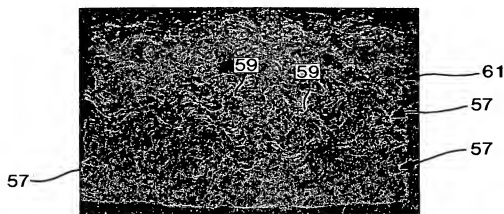
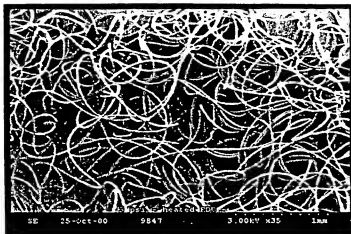


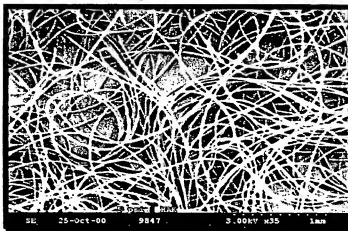
FIG. 7

BEST AVAILABLE COPY



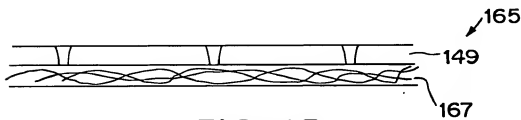
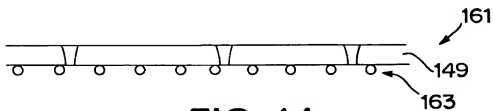
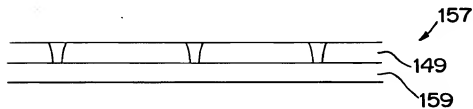
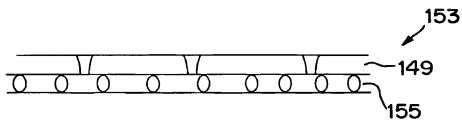
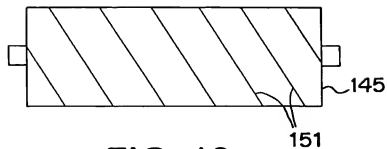
HEATED FDU  
Tight Helical Crimp

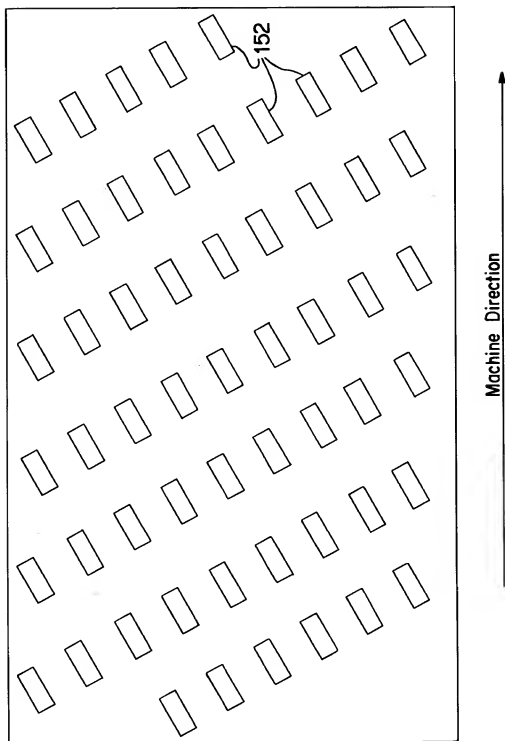
FIG. 8



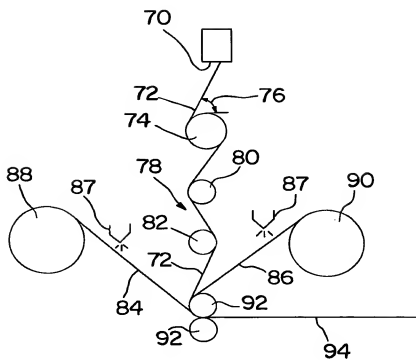
Ambient FDU  
Macroscopic Crimp

FIG. 9





**FIG. 11**



**FIG. 16**



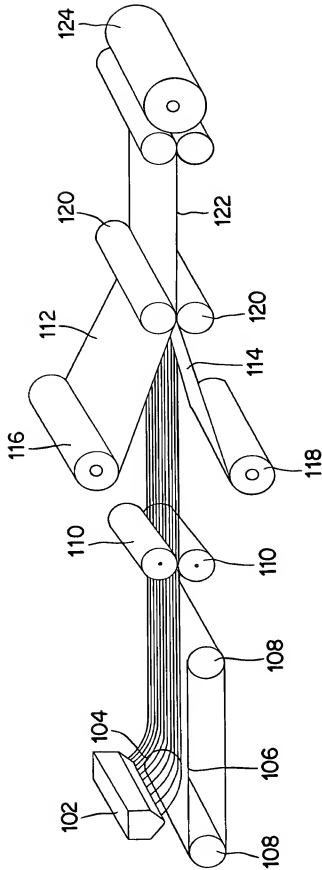
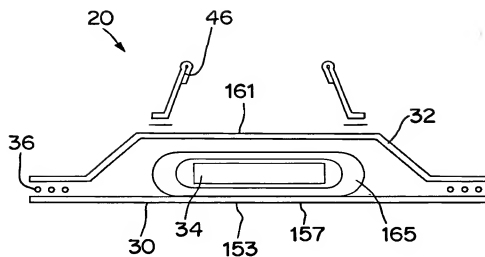


FIG. 17



**FIG. 18**